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Fig. 1

1.0~10.0 μm
20~150mg/m²

Chromate

Pure Zn or
Zn-(10~14wt.%)Ni Alloy Plating

Cold-rolled Dieel Sheet

Fig. 2

1.0~10.0 µm	Phenoxy Resin
20~150mg/m ²	Chromate
10~40g/m²	Pure Zn or Zn-(10~14wt.%)Ni Alloy Plating
	Cold-rolled Dteel Sheet
10~40g/m ²	Pure Zn or Zn-(10~14wt.%)Ni Alloy Plating
20~150mg/m ²	Chromate
1.0~10.0 μm	Phenoxy Resin